Pergolas

Americana Building Products
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Single Header Pergola Features:

- Roll-formed Aluminum with an embossed wood grain finish provides the look of wood without the hassle. Will not rot, warp or need repainting.
- Single header and posts have adjustable placement, allowing you to locate where needed. Some restrictions will apply in heavy load bearing areas.
- Cut to length headers and rafters that have routed ends with caps factory installed. 3 options available.
- Lattice tubes at 1-1/2” square with standard 3” gap providing 50% shade. Gap can be customized to provide more or less shade.
- Standard posts are an extruded aluminum 3” square. Attached units come with mounting brackets.
- Freestanding units require posts to be embedded in concrete or use optional heavy duty mounting brackets. Optional decorative post surrounds are available. See order chart for details.
Pergola - Double Header
Attached & Freestanding

Standard End

Deluxe End

Scallop End

Double Header Pergola Features:

• Roll-formed Aluminum with an embossed wood grain finish provides the look of wood without the hassle. Will not rot, warp or need repainting.
• Double header and posts have adjustable placement, allowing you to locate where needed. Some restrictions will apply in heavy load bearing areas.
• Cut to length headers and rafters that have routed ends with caps factory installed. 3 options available.
• Lattice tubes at 1-1/2” square with standard 3” gap providing 50% shade. Gap can be customized to provide more or less shade.
• Standard posts are an extruded aluminum 3” square. Attached units come with mounting brackets.
• Freestanding units require posts to be embedded in concrete or use optional heavy duty mounting brackets. Optional decorative post surrounds are available. See order chart for details.
Window Arbor Features:

Woodgrain embossed aluminum components are sent cut to length, ready to install.

Components have ends routed and end caps installed.

Unit has a two 2" x 6.5" rafters and 1-1/2" lattice.

Aluminum wall braces mount under rafters. Standard sizes are 42" projection with 78" and 90" widths.

Adjustable brace placement:
78" width allows maximum 62" between braces.
90" width allows maximum 74" between braces.

Standard Unit

Standard End Cut
Deluxe End

Scallop End

White
Wicker
Adobe
Aged Bronze

Custom Units
Shown with optional side header

Standard unit comes with 3” post.
Optional decor posts available.
Square fluted aluminum option shown above.

Drawings shown with double header beam
Customize your Pergola
Conceptual Drawings Available

BEAM OPTIONS
☐ single header beam
☐ double header beams

CHOICE OF:
☐ attached to wall
☐ freestanding
☐ bury posts in concrete or
☐ optional HD mounting brackets

DIMENSIONS:
☐ projection (2" x 6-1/2" rafter dimension)
☐ width (3" x 8" header beam dimension)

LATTICE, 1-1/2” SQUARE
create more or less shade with the lattice tubes
☐ standard 3” gap
☐ 1-1/2” gap
☐ No lattice
☐ gap______

ENGINEERING:
Weight load requirements:
☐ 10#
☐ 20#
☐ 30#
Standard to 90mph winds - Higher wind loads available.

CHOICE OF POSTS

☐ 3” square post
☐ 3” sq post & 2”x6” woodlook side plates

Decorative columns, aluminum options
• Have an internal 3” square post
• Easy snap together assembly
  Caps, bases & columns
☐ Aluminum, fluted round,
  6”, 8” or 10” white, adobe, special order wicker
☐ Aluminum, fluted square,
  6”, 8”, 10” white, adobe, special order wicker
☐ Aluminum, smooth square,
  6”, 8”, 10” white, adobe, special order wicker

Decorative columns, fiberglass options
• Have an internal 3” square post
• Must be field painted
• Require lifting over 3” post on installation
☐ Fiberglass, smooth round,
  6”, 8”, 10”, 12”

Decorative post surround has an internal 3” sq post that fastens to a double header