



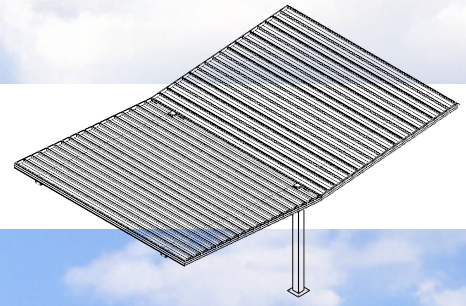
AMERICANA
OUTDOORS

Elements for Life *Outside.*TM



W W W . A M E R I C A N A . c o m

Multi-Gable Shelters





Osage Series

This Mid-Century-styled shelter, with its modern folded plate / butterfly roof forms, is seeing a resurgence in certain commercial architecture trends today. While not mainstream for all building types, it is popular in specific niches because of its visual impact, flexible function and nostalgic cues.

Sizes: Varies depending on application and structure needs.

Structure: Pre-fabricated, powder coated steel frame.

Frame: Tubular Steel.

Standard Roof System:

24" Aluminum "W" Panel with Extruded Aluminum Gutters.

Optional Roof System:

36" Galvalume "R" panel with Aluminum Edge Trim, or Optional Gutter.

18" Galvalume Standing Seam Panel with Extruded Aluminum Gutters, or Edge Trim with T&G Wood.

8" Aluminum Roll Formed Flat Panel with Extruded Aluminum Gutters.

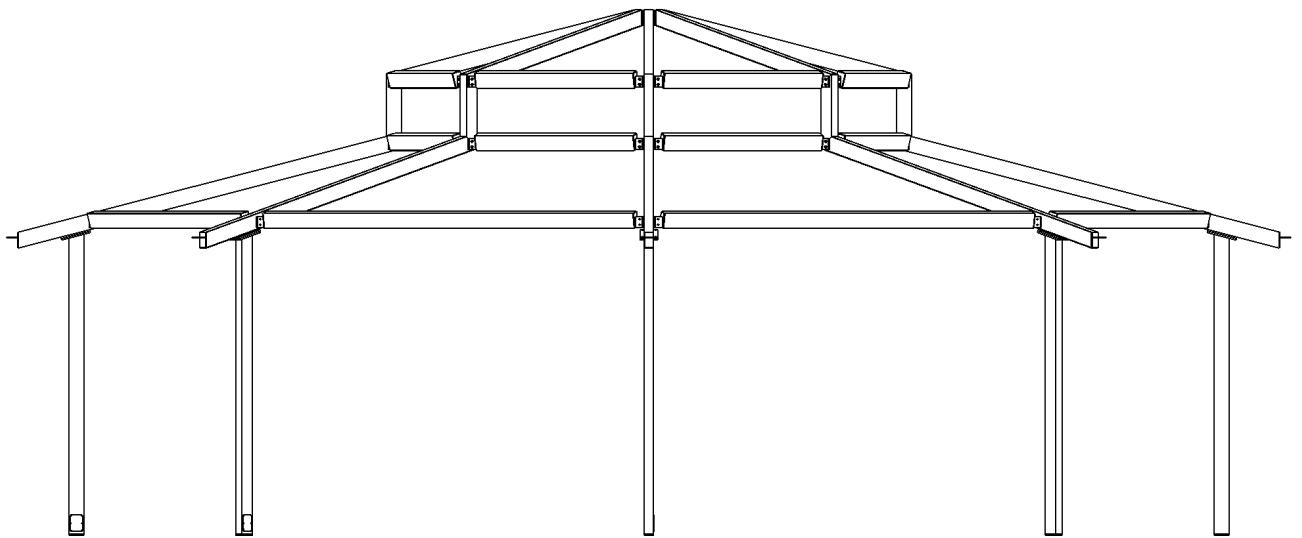
Tongue & Groove Wood with Shingles.



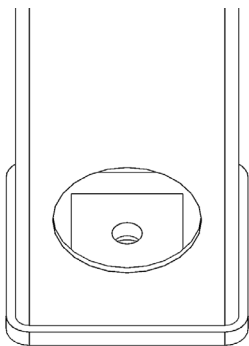


Frame & Post Style

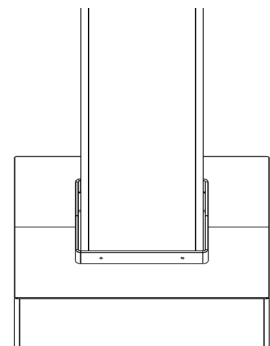
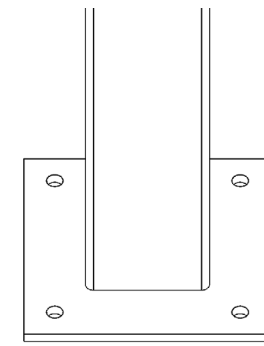
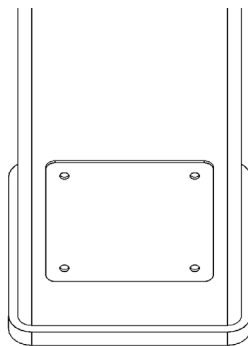
Americana Shelters feature American-made steel tubular frames, pre-drilled for easy bolt-together assembly, and detailed instructions that reduce installation costs. Fasteners are zinc-plated, galvanized, or stainless steel to prevent rust and stains.



Standard Post Base Plate Connections



Internal Anchor Bolt with Cover Plate



External Anchor Bolts with Optional Cover



Roof Panel Colors & Options

We take great pride in producing a majority of our roof panel options in-house, which gives us complete control over the quality and production schedule. By doing so, we are able to provide our customers with top-notch products while also passing on cost savings

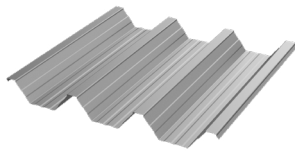
24" Aluminum Structural "W" Panel

Features:

Structural roof panel designed to limit the amount rafters & purlins per structure.

Best overall value when comparing cost & strength.

Gutters are included for water erosion management.



Coverage Width - 24"
 Minimum Slope - 1/2:12
 Thickness - .038" & .024" (560 Anodized Only)
 Finish - Stucco Embossed
 Coatings - DuraCoat XT40 Ceranamel
 Rib Spacing - 8" on center
 Rib Height - 2-1/2"
 Compatible with all model shelters except for Pergola



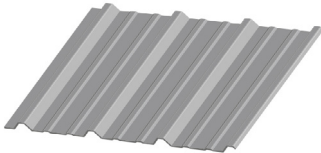
36" Galvalume® 26 Gauge "R" Panel

Features:

Flush fit for a cleaner, sleeker appearance.

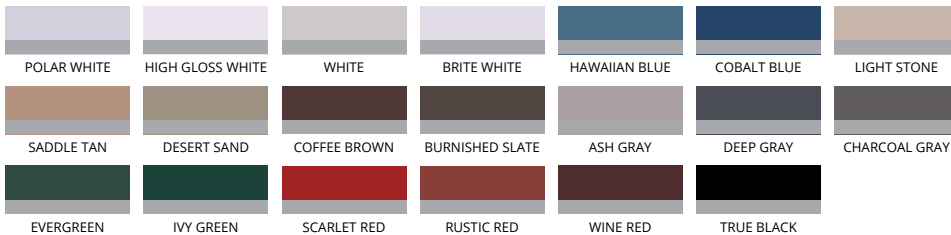
Designed to deter bird roosting.

Edge trim is included for a simple & flawless finish.



Coverage Width - 36"
 Minimum Slope - 1/2:12
 Gauge - 26
 Finish - Smooth
 Coatings - Siliconized Polyester (Series 200) | Polyvinylidene Fluoride (Series 300)
 Rib Spacing - 12" on center
 Rib Height - 1-1/4"
 Compatible with all model shelters except for Meramec, Colonial & Pergola

Signature 200 Series | High Gloss



Signature 300 Series | Low Gloss



Each color has a wash coat on the underside, paired with an inked date stamp for manufacturer warranty verification.



Roof Panel Colors & Options

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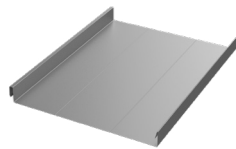
Features:

Flush fit for a cleaner, sleeker appearance.

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Designed to deter bird roosting.

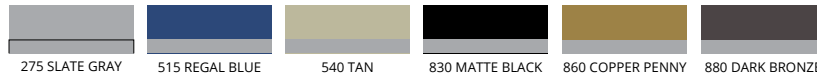
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Gutters are included for water erosion management. Edge trim is standard with tongue and groove wood substructures applications.

18" Galvalume® 24 Gauge Standing Seam Panel



Coverage Width - 18"
Minimum Slope - 1/2:12
Gauge - 24
Finish - Smooth
Coatings - Siliconized Polyester
Rib Spacing - N/A
Rib Height - 1-3/4"

Compatible with all model shelters except for Meramec, Colonial, & Pergola



Each color has a wash coat on the underside, paired with an inked date stamp for manufacturer warranty verification.

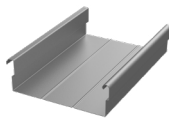
Features:

Flush fit for a cleaner, sleeker appearance.

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Designed to deter bird roosting.

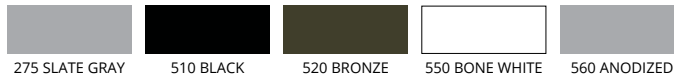
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Gutters are included for water erosion management.

8" Aluminum Structural Flat Panel



Coverage Width - 8"
Minimum Slope - 1/2:12
Thickness - .024", .032", & .040"
Finish - Smooth Matte Finish
Coatings - DuraCoat XT40 Ceranamel
Rib Spacing - N/A
Rib Height - 2-5/8"

Compatible with all model shelters except for Meramec & Pergola



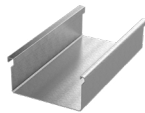
Features:

Flush fit for a cleaner, sleeker appearance.

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Designed to deter bird roosting.

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Gutters are included for water erosion management.

6" Aluminum Extruded Flat Panel



Coverage Width - 6"
Minimum Slope - 1/2:12
Thickness - .065"
Finish - Smooth Gloss Finish
Coatings - Super Durable Polyester
Rib Spacing - N/A
Rib Height - 2-7/8"

Compatible only with Walkways & Entry Covers



Powder coat finish available in all frame colors. Full RAL color palette available at additionacost.com.

Tongue and Groove Wood



Premium Southern Yellow Pine comes uncoated as standard.

Upgrade to a sealed pine finish or choose from these rich, pigmented stains





Frame Color Options

Our Americana Industrial Coatings division enables us to powdercoat all of our products in-house, setting us apart from our competitors. This grants us complete authority over pricing, quality, and production times, allowing us to transfer these benefits to our customers.

Super Durable Frame Color Options



Super Durable & Anti Graffiti Frame Color Options



Sales & Installation Support

Design and engineering support and documentation to satisfy local requirements: Heavy Snow, Seismic, High Winds, Hail, Custom Designs & Sizes.

Average standard lead times are 6-8 weeks from receipt of approved order. Lead times may vary on design criteria.

Installation and sales support available M-F (8am-5pm) central standard time.

Since Americana is a custom manufacturer, non-standard items are routinely fabricated with no delays. Minimal extra charges may be incurred for engineering.

Warranty Terms

Lifetime Limited Warranty

Lifetime Limited Warranty on aluminum against material failure and corrosion.

25 Year Limited Warranty

25 Year Limited Warranty on steel against material failure and defects.

10 Year Limited Warranty

10 Year Limited Warranty on Sunbrella, Sheerweave, & Solamesh Fabrics

10 Year Limited Warranty on all powder coat finishes (200, 500 and 800 series). With the use of Americana's 500 Series Anti-graffiti powder coat finish is guaranteed to allow removal of graffiti with virtually no change to the finish.

5 Year Limited Warranty

5 Year Limited Warranty on Soltis 86 fabrics.

1 Year Warranty

1 Year warranty against defects in materials and workmanship.

Period of Coverage:

The warranty period begins on the date of the original shipment.

What Americana Will Do To Correct Problems:

If defects or damage of the kind mentioned above should occur within the warranty period, Americana will replace the defective parts only; FOB its plant at Salem, Illinois, upon receiving the written and documented claim of the purchaser.

Warranty Exclusions:

Because of the normal aging and weathering of materials, it may not be possible to perfectly match the colors of original parts and replacement parts. Americana will not provide or pay for the installation of such replacement parts. Americana shall not be responsible for weather-related failures, damages due to faulty installation, misuse or abuse of the product, or for consequential damages, including personal injuries or property damages. There are no warranties, express, or implied, which extend beyond the description on the face hereof.

How To File A Warranty Claim:

If you believe that you have a claim under this warranty, submit a copy of your original receipt or other reasonable evidence of the date of purchase, the identity of the product, and photos and a description of the allegedly defective product to the address below. Please also include your name, address, and phone number so that a customer service representative can respond to your submission. The ultimate determination of the existence and extent of any claimed defect under this warranty shall be made by Americana in its sole discretion.

Submit Claims To:

Americana Outdoors, Inc, Warranty Claim
P.O. Box 1290
Salem, IL 62881



Care & Maintenance

NOTE: This check list applies to all products of Americana Outdoors, Inc. This document is only a guideline. Suggested topics for inspection should be created to suit the unique equipment and needs of each site. Site specific considerations include but are not limited to the following: equipment selection, frequency of equipment utilization, geographic conditions, or other factors unique to the specific equipment and installation. Frequent inspections and maintenance and following proper procedures will assure longevity of products and safety for users. Each site may have unique equipment and needs. A daily visual inspection of products is recommended. Once a week the maintenance crew should go through the equipment owner created check list and address any issues found.

General Notes:

Assembly:

- Remove all refuse from drilling, field cutting, etc. Before completion of assembly to prevent damage to the surface finish and provide a safe and litter free environment.
- All reasonable construction safety & health standards set forth by the occupational safety and health administration (OSHA) should be observed during the assembly of this product.
- Follow the provided detailed assembly instructions for proper assembly.
- To protect painted material layout all parts & pieces on a tarp, paper, or other protective material.
- The use of gloves, protective eyewear, or other protective clothing in accordance with OSHA guidelines is recommended for assembly, installation, and maintenance projects.

Recommended Inspection & Maintenance:

Regular inspection, maintenance and replacement of damaged parts is essential to the user's safety and enjoyment of their product. We suggest the facility should develop a comprehensive maintenance program which should include staff training, use of a site and equipment specific inspection checklist, prompt repair or replacement of discovered problems and detailed documentation. Elements of an inspection and maintenance program should include items listed below when applicable to specific equipment and site conditions:

A. Conduct a daily visual inspection of the environment and equipment.

B. At least once a week a maintenance crew should use an inspection check list that they have developed, paying attention to specific equipment and specific site conditions including the following where applicable but not limited to:

- a. Visible cracks, bending, warping, rusting or breakage of any component
- b. Deformation or worn pieces
 - i. Open hooks
 - ii. Shackles
 - iii. Rings
 - iv. Links
 - v. Chains
 - vi. Bearings



- c. Missing, damaged or broken supports or anchors
- d. Exposed or cracked footings
- e. Accessible sharp edges or points
- f. Exposed tubing ends that should be plugged or capped
- g. Protruding hardware that should be cut off and peened smooth
- h. Loose bolts and nuts
- i. Cracked or deteriorated recycled plastic planks
- j. Broken or missing rails, handholds, steps, rungs, seats
- k. Lack of lubrication on moving parts
- l. Missing, damages or loose pieces or hardware
- m. Vandalism, broken glass, trash around courts/fields or equipment
- n. Pinch or crush points
- o. Tripping hazards
- p. Accessible sharp edges or protruding points
- q. Chipped or peeling paints or finishes
- r. Winter ice build-up. Poor drainage areas

C. Should any of the above items be encountered, they should be addressed and replaced or fixed immediately.

D. Replacement parts should be manufacturers authorized parts

It is the responsibility of the owner of the installed equipment to maintain and service installed equipment to assure usability of the equipment and safety for users. These guidelines are intended to assist equipment owners in the development of their own maintenance checklists, practices, procedures, and schedules.

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