





Welded Frame Fabric Awning Series

Our Welded Frame Fabric Awnings are created with simplicity in mind. The aluminum frame supports premium fabic panels and is attached to your structure with easy to manage mounting brackets. Ideal for patios, exits, storefronts, and more, our Welded Frame Fabric Awnings enhance any space with their clean lines and modern aesthetic.

Sizes: Fully Customizable.

Structure: Pre-fabricated, 1" Aluminum Square Tubing.

Fabric Attachment: Standard staped fabric system, with premium vinyl inserts. Optional Lace-On system.

Fabric Choices: Patio 500, Sunbrella, Cooley Brite, & Exotic Plus.

Graphic Options: Vinyl or Painted Graphics depending on fabric choice.







Fabric & Frame Colors

We offer an unparalleled selection of fabric colors, allowing you to find the perfect match for any aesthetic. Additionally, our extensive range of powder coat options ensures a durable and visually appealing finish for your awning frames, setting us apart as industry leaders.

Patio 500 Fabric Choices Coo

Sunbrella Fabric Choices

Cooley Brite Fabric Choices

Exotic Plus Fabric Choices

1 x 1" Aluminum Tube



Coverage Width - 1.5" MinimumSlope-1/2:12 Finish - Clear Anodized Coatings - Raw Aluminum or Optional Powder Coat Rib Spacing - N/A

Super Durable Frame Color Options



Rib Height - N/A

Super Durable & Anti Graffiti Frame Color Options



Sales & Installation Support

Design and engineering support and documentation to satisfy local requirements: Heavy Snow, Seismic, High Winds, Hail, Custom Designs & Sizes.

Average standard lead times are 6-8 weeks from receipt of approved order. Lead times may vary on design criteria.

Installation and sales support available M-F (8am-5pm) central standard time.

Since Americana is a custom manufacturer, non-standard items are routinely fabricated with no delays. Minimal extra charges may be incurred for engineering.

Warranty Terms

Lifetime Limited Warranty

Lifetime Limited Warranty on aluminum against material failure and corrosion.

25 Year Limited Warranty

25 Year Limited Warranty on steel against material failure and defects.

10 Year Limited Warranty

10 Year Limited Warranty on Sunbrella, Sheerweave, & Solamesh Fabrics

10 Year Limited Warranty on all powder coat finishes (200, 500 and 800 series). With the use of Americana's 500 Series Anti-graffiti powder coat finish is guaranteed to allow removal of graffiti with virtually no change to the finish.

5 Year Limited Warranty

5 Year Limited Warranty on Soltis 86 fabrics.

1 Year Warranty

1 Year warranty against defects in materials and workmanship.

Period of Coverage:

The warranty period begins on the date of the original shipment.

What Americana Will Do To Correct Problems:

If defects or damage of the kind mentioned above should occur within the warranty period, Americana will replace the defective parts only; FOB its plant at Salem, Illinois, upon receiving the written and documented claim of the purchaser.

Warranty Exclusions:

Because of the normal aging and weathering of materials, it may not be possible to perfectly match the colors of original parts and replacement parts. Americana will not provide or pay for the installation of such replacement parts. Americana shall not be responsible for weather-related failures, damages due to faulty installation, misuse or abuse of the product, or for consequential damages, including personal injuries or property damages. There are no warranties, express, or implied, which extend beyond the description on the face hereof.

How To File A Warranty Claim:

If you believe that you have a claim under this warranty, submit a copy of your original receipt or other reasonable evidence of the date of purchase, the identity of the product, and photos and a description of the allegedly defective product to the address below. Please also include your name, address, and phone number so that a customer service representative can respond to your submission. The ultimate determination of the existence and extent of any claimed defect under this warranty shall be made by Americana in its sole discretion.

Submit Claims To:

Americana Outdoors, Inc, Warranty Claim P.O. Box 1290 Salem, IL 62881



PO Box 1290, Salem IL 62881 1-800-851-0865, Fax: 1-618-548-2890 Sales@Americana.com www.Americana.com

